	Application No.	Applicant(s)
Notice of Allewshility	09/832,541	MORGENSTERN ET AL.
Notice of Allowability	Examiner	Art Unit
	Taylor Victor Oh	1625
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	Dilication. If not included
1. \square This communication is responsive to $9/2/04$.		
2. The allowed claim(s) is/are <u>1-76 and 93-101, as renumbered</u>	ed in claims 1-85.	
3. The drawings filed on are accepted by the Examiner	r.	
 4. Acknowledgment is made of a claim for foreign priority un a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). * Certified copies not received: 	been received. been received in Application No	
Applicant has THREE MONTHS FROM THE "MAILING DATE" on noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	of this communication to file a reply of ENT of this application.	complying with the requirements
5. A SUBSTITUTE OATH OR DECLARATION must be submi INFORMAL PATENT APPLICATION (PTO-152) which give	tted. Note the attached EXAMINER' s reason(s) why the oath or declarat	S AMENDMENT or NOTICE OF tion is deficient.
6. CORRECTED DRAWINGS (as "replacement sheets") musi	t be submitted.	
(a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date		
(b) including changes required by the attached Examiner's Paper No./Mail Date	Amendment / Comment or in the O	ffice action of
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the	84(c)) should be written on the drawing he header according to 37 CFR 1.121(d	gs in the front (not the back) of
 DEPOSIT OF and/or INFORMATION about the depose attached Examiner's comment regarding REQUIREMENT F 	sit of BIOLOGICAL MATERIAL m	nust be submitted. Note the
 Notice of Draftperson's Patent Drawing Review (PTO-948) Information Disclosure Statements (PTO-1449 or PTO/SB/08), Paper No./Mail Date 9/2/04 Examiner's Comment Regarding Requirement for Deposit Examiner's Statement of Biological Material 	e <u>9/27/04</u> . ent/Comment	
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Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 9/2/04 has been entered.

The Status of Claims:

Claims 1-76 and 93-101 are pending.

Claims 77-92 have been canceled.

Claims 1-76 and 93-101 have been allowed.

Examiner's Amendment and Reasons of Allowance

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with an attorney of record, Mr. Richard A. Schuth on 9/27/2004.

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I. The application has been amended as follows:

Claims 77-92 have been canceled.

In claim 37, line 2 on page 7 (Amendment B on 9/02/04):

The term"--substantially --" before the word "homogeneous" has been deleted.

In claim 67, line 2 on page 7 (Amendment B on 9/02/04):

The term"--substantially --" before the word "homogeneous" has been deleted.

- II. The following is an examiner's statement of reasons for allowance:
 - The rejection of Claims 1 and 93 under 35 U.S.C. 112, first paragraph, has been withdrawn due to applicants' convincing arguments;
 - The rejection of Claims 11, 17-18, 30-31, 34, 46-47, 54, 74-75, and 100-101 under 35 U.S.C. 112, second paragraph, has been withdrawn due to applicants' convincing arguments;

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The close references for the current invention are Yamauchi
 et al (EP0734765) and Franczyk et al (U.S. 5,739,390).

Yamauchi et al teaches a method for dehydrogenating an alcohol by using the modified Raney catalyst alloy power containing copper without any support system.

Franczyk et al teaches a process to prepare amino carboxylic acid salts, such as the salts of glycine, iminodiacetic acid, N-methylglycine by contacting amino alcohols, such as monoethanolamine or diethanolamine with an alkali metal hydroxide in the presence of a copper catalyst containing alkali-resistant carriers. Furthermore, the process can be involved in phosphonomethylating the carboxylic acid salt to form N-(phosphonomethyl)iminodiacetic acid or a salt, which further can be converted to N-(phosphonomethyl)glycine or a salt.

The instant invention, however, differs from the prior art in that the copper catalyst comprises a metal sponge supporting structure having at least 2 to 30 % by weight copper metal resistant to deformation under conditions of the dehydrogenation. In addition, unless all limitations of the claims are met, there is no prior art rejection. See <u>In re Zurko</u> 59 USPQ 2d 1690 (Fed Cir. 1991) and <u>In re Lee</u>, 61 USPQ 1430 (Fed Cir. 1991).

Therefore, the claimed invention would not have been obvious to the person with an ordinary skill in the art.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning the communication after allowance such as sending all post-allowance correspondence should be directed to "Box Issue Fee" or faxed directly to PUBS at 703-305-8755. This will expedite the process of these papers.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-

free). $\gamma = \sqrt{27/84}$

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